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PRESS INFORMATION

	Inner	Outer
Work Capacity	363 MT	N/A
Ram Size L/R – F/B	3048mm-1524mm	N/A
Ram Spacer Thickness	None	N/A
Length of Stroke	508mm	N/A
Slide Adjustment	457mm	N/A
Shut Height From Bolster S.D.A.U.	1372mm	N/A
Target Die Height <i>(Measured From Bolster Plate)</i>	1040mm	N/A
Bolster Size L/R – F/B	3048mm-1524mm	
Bolster Thickness	191mm	
Rolling Bolster	None	
Carriage Thickness	N/A	
Bolster Spacer	None	
Bolster Spacer Thickness	N/A	
Positive Knockout	None	
Quick Die Change Sub-Plates	None	
Sub-Plate Thickness	N/A	
Cushions (Number)	Yes (2)	
Tons Each	37.2 MT @ 689.5 kPa	
Tons Total	74.4 MT @ 689.5 kPa	
Stroke	254mm	
Size L/R – F/B	2 @ 1283mm x 978mm	
Distance From Bolster To Gibbs	825mm	
Distance Between Gibbs L/R	3099mm	
Strokes Per Minute	18	

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PRESS INFORMATION (English)

	Inner	Outer
Work Capacity	400 Ton	N/A
Ram Size L/R – F/B	120”-60”	N/A
Ram Spacer Thickness	None	N/A
Length of Stroke	20”	N/A
Slide Adjustment	18”	N/A
Shut Height From Bolster S.D.A.U.	54”	N/A
Target Die Height <i>(Measured From Bolster Plate)</i>	41”	N/A
Bolster Size L/R – F/B	120”-60”	
Bolster Thickness	7.5”	
Rolling Bolster	None	
Carriage Thickness	N/A	
Bolster Spacer	None	
Bolster Spacer Thickness	N/A	
Positive Knockout	None	
Quick Die Change Sub-Plates	None	
Sub-Plate Thickness	N/A	
Cushions (Number)	Yes (2)	
Tons Each	41 Tons @ 100 p.s.i.	
Tons Total	82 Tons @ 100 p.s.i.	
Stroke	10”	
Size L/R – F/B	2 @ 50.5”-38.5”	
Distance From Bolster To Drip Pots	32.5”	
Distance Between Gibbs L/R	122”	
Strokes Per Minute	18	

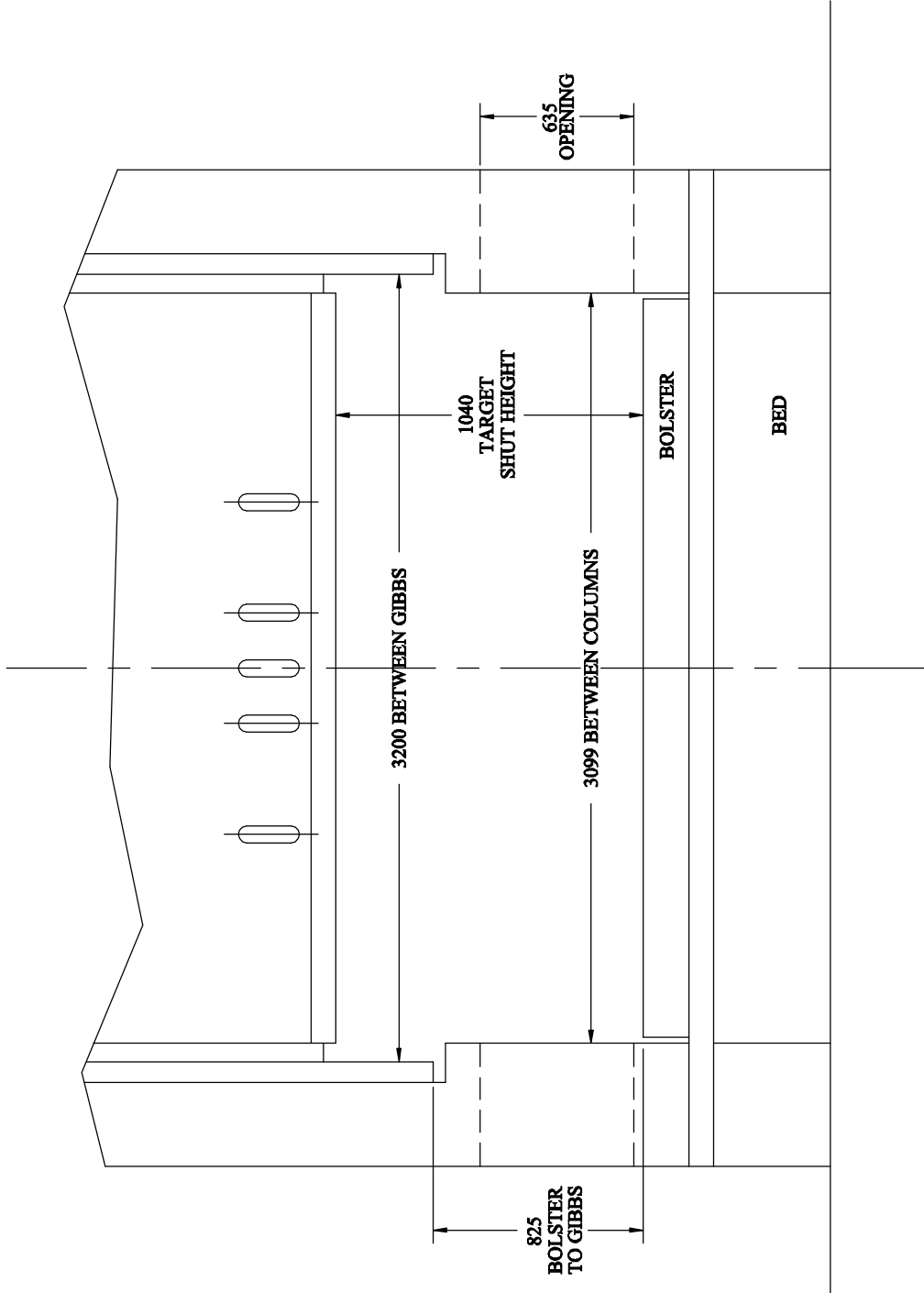
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PRESS INFORMATION GENERAL

Comments:

- 1) Dies are to be equipped with an automatic part ejection device. The parts must be ejected out the back of the press onto the conveyer belt.
- 2) The part ejection device is to be mechanically actuated unless approved by S.S.P. If cylinders are to be used, no part of the cylinders are to enter the into the die working area.
- 3) The part ejection unit is to be equipped with a proximity sensor in order to prevent the press from cycling while it is in the extended position.

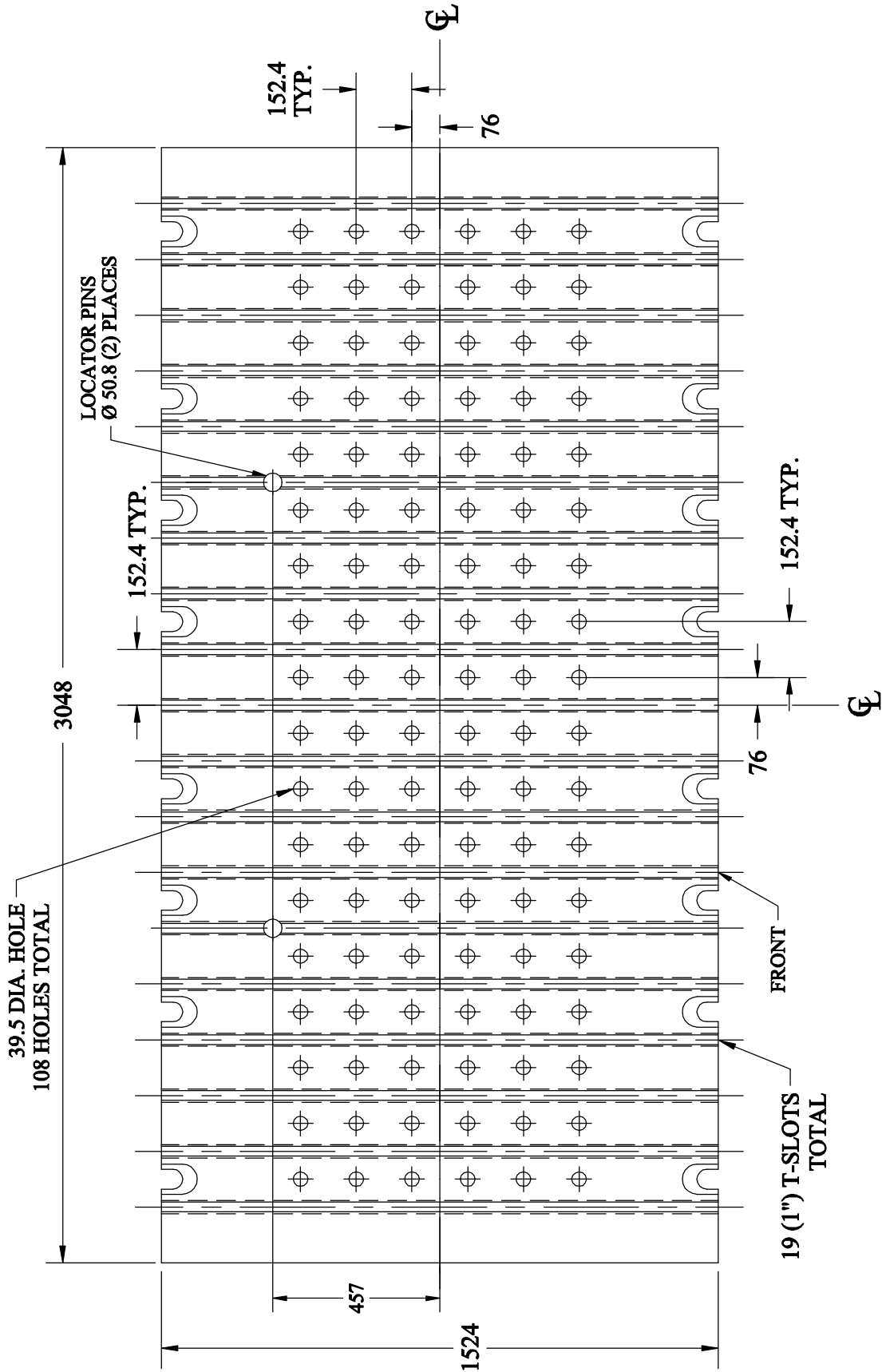
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FRONT VIEW

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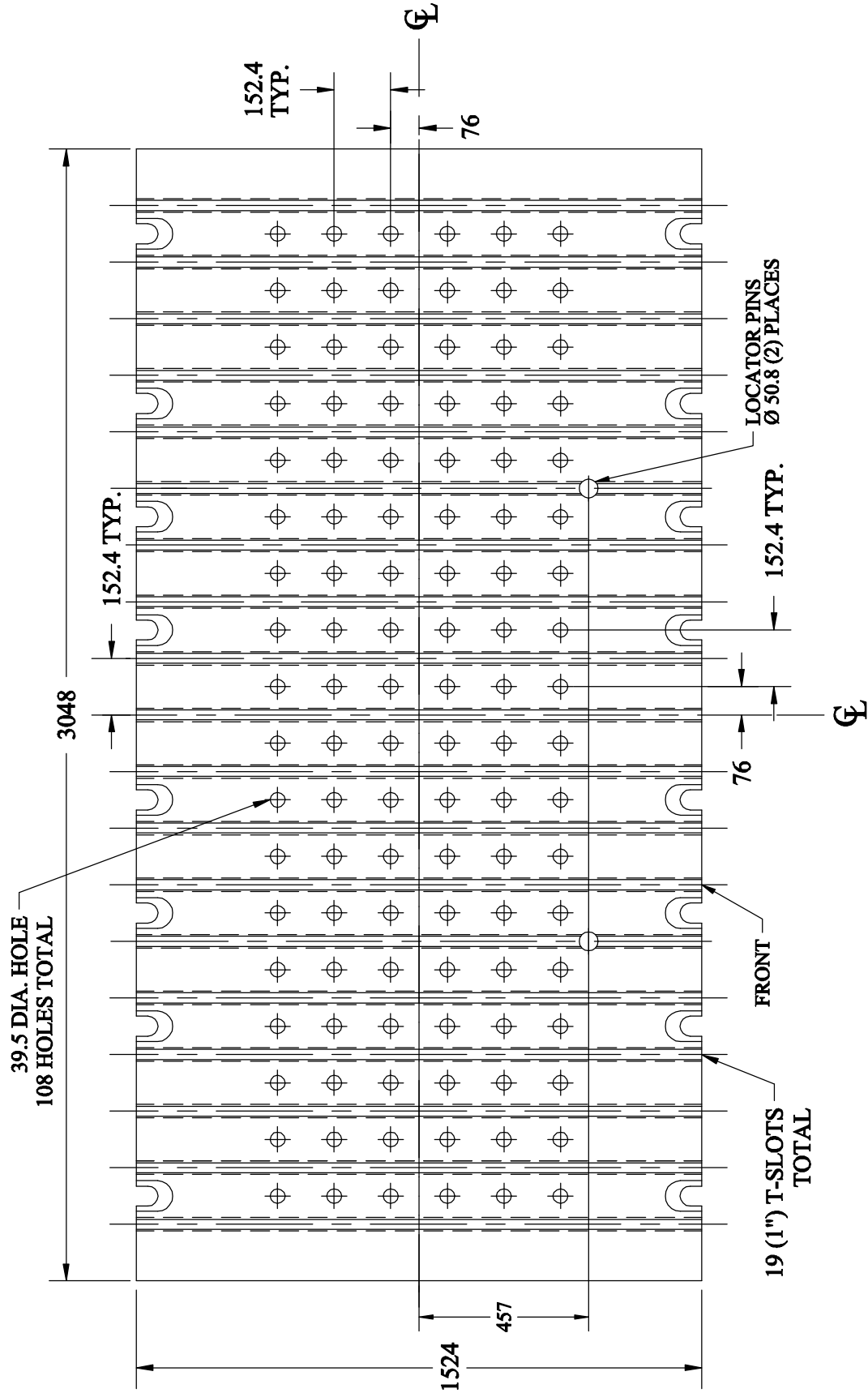
NOTE: ALL T-SLOTS AND HOLES ARE SYMMETRICAL ABOUT BOTH CENTERLINES



BOLSTER PLATE (PRESS 606)

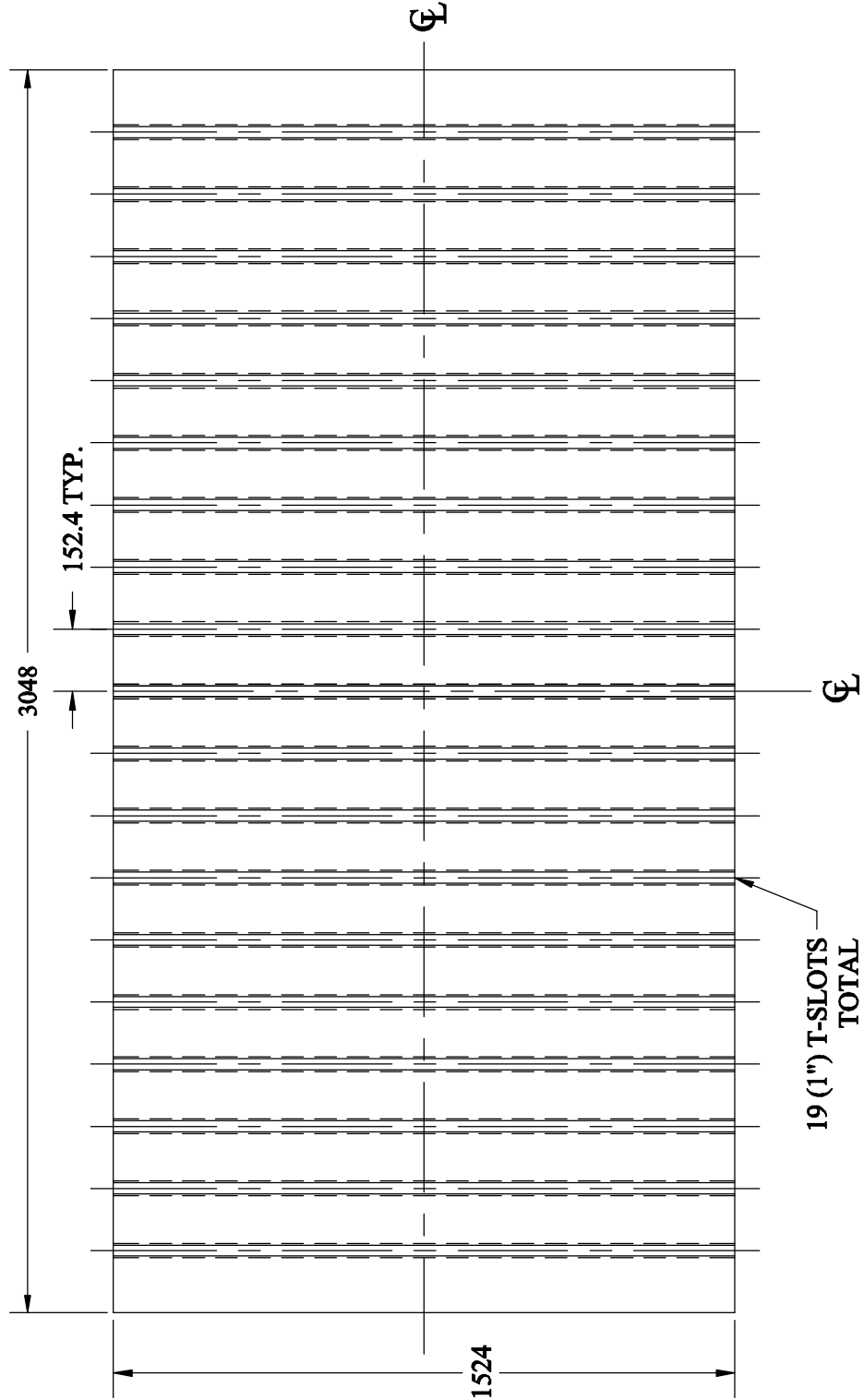
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NOTE: ALL T-SLOTS AND HOLES ARE SYMMETRICAL ABOUT BOTH CENTERLINES



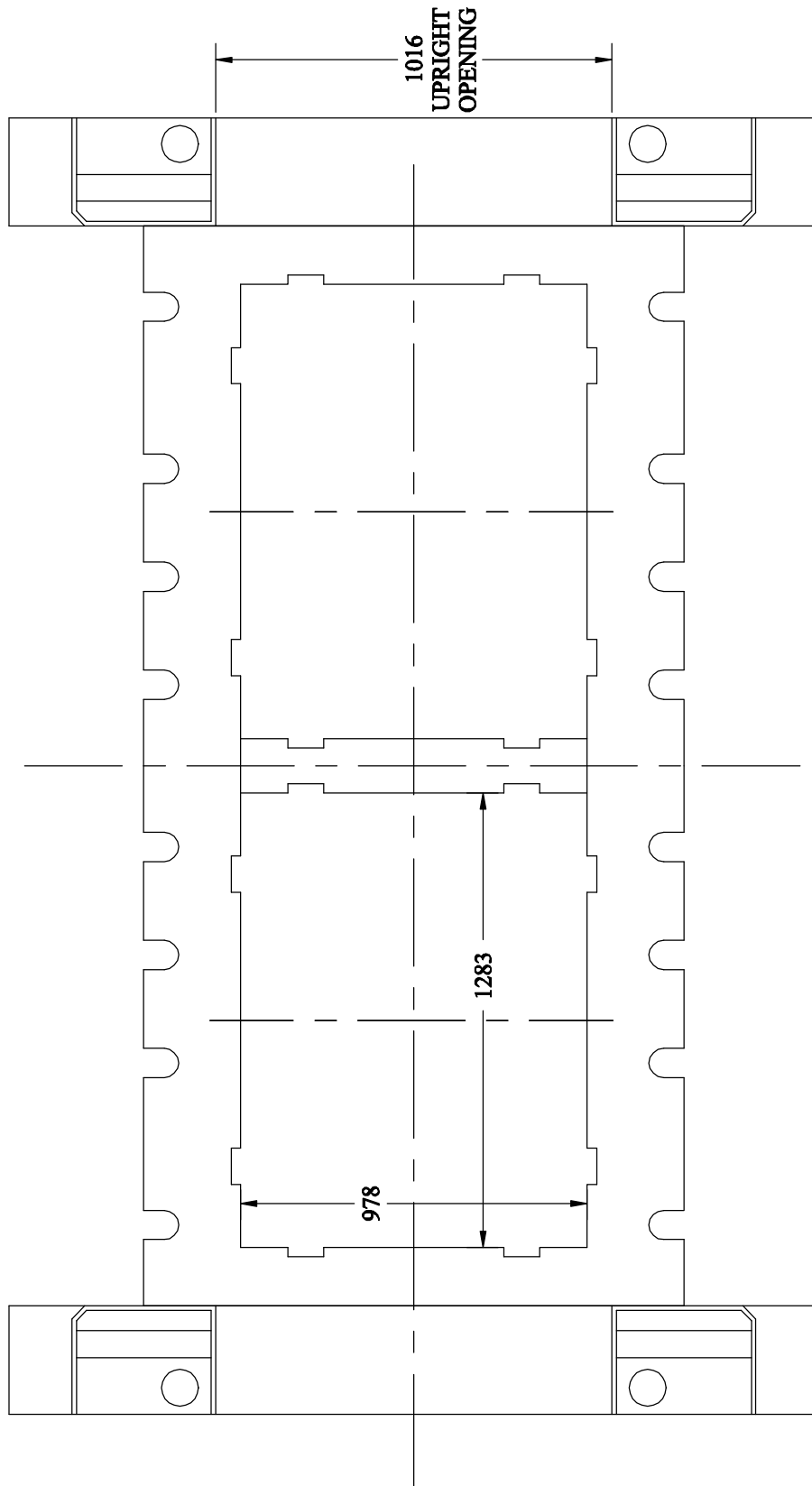
BOLSTER PLATE (PRESS 607)

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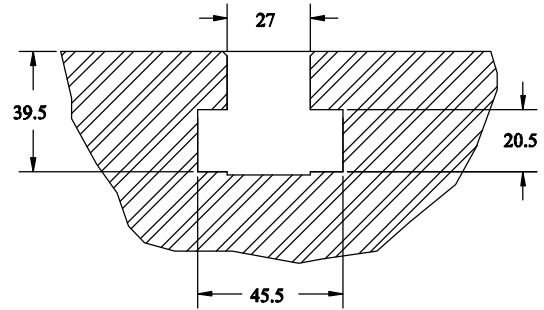
RAM FACE

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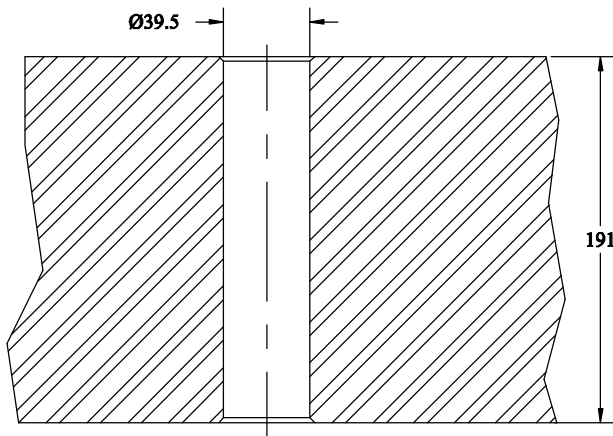


TOP VIEW
(CUSHION LAYOUT)

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**SECTION OF
T-SLOT**



**SECTION OF BOLSTER
CUSHION PIN HOLE**

SECTIONS