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PRESS INFORMATION

	Inner	Outer
Work Capacity	909 MT	N/A
Ram Size L/R – F/B	3353mm-1829mm	N/A
Ram Spacer Thickness	None	N/A
Length of Stroke	508mm	N/A
Slide Adjustment	457mm	N/A
Shut Height From Bolster S.D.A.U.	1372mm	N/A
Target Die Height <i>(Measured From Bolster Plate)</i>	1040mm	N/A
Bolster Size L/R – F/B	3353mm-1829mm	
Bolster Thickness	280mm	
Rolling Bolster	None	
Carriage Thickness	N/A	
Bolster Spacer	None	
Bolster Spacer Thickness	N/A	
Positive Knockout	None	
Quick Die Change Sub-Plates	None	
Sub-Plate Thickness	N/A	
Cushions (Number)	Yes (2)	
Tons Each	91.4 MT @ 689.5 kPa	
Tons Total	182.7 MT @ 689.5 kPa	
Stroke	254mm	
Size L/R – F/B	2 @ 1435mm x 1283mm	
Distance From Bolster To Gibbs	838mm	
Distance Between Gibbs L/R	3505mm	
Strokes Per Minute	18	

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PRESS INFORMATION (English)

	Inner	Outer
Work Capacity	1000 Ton	N/A
Ram Size L/R – F/B	132"-72"	N/A
Ram Spacer Thickness	None	N/A
Length of Stroke	20"	N/A
Slide Adjustment	18"	N/A
Shut Height From Bolster S.D.A.U.	54"	N/A
Target Die Height <i>(Measured From Bolster Plate)</i>	41"	N/A
Bolster Size L/R – F/B	132"-72"	
Bolster Thickness	11"	
Rolling Bolster	None	
Carriage Thickness	N/A	
Bolster Spacer	None	
Bolster Spacer Thickness	N/A	
Positive Knockout	None	
Quick Die Change Sub-Plates	None	
Sub-Plate Thickness	N/A	
Cushions (Number)	Yes (2)	
Tons Each	100 Tons @ 100 p.s.i.	
Tons Total	200 Tons @ 100 p.s.i.	
Stroke	10"	
Size L/R – F/B	2 @ 56.5"-50.5"	
Distance From Bolster To Drip Pots	33"	
Distance Between Gibbs L/R	138"	
Strokes Per Minute	18	

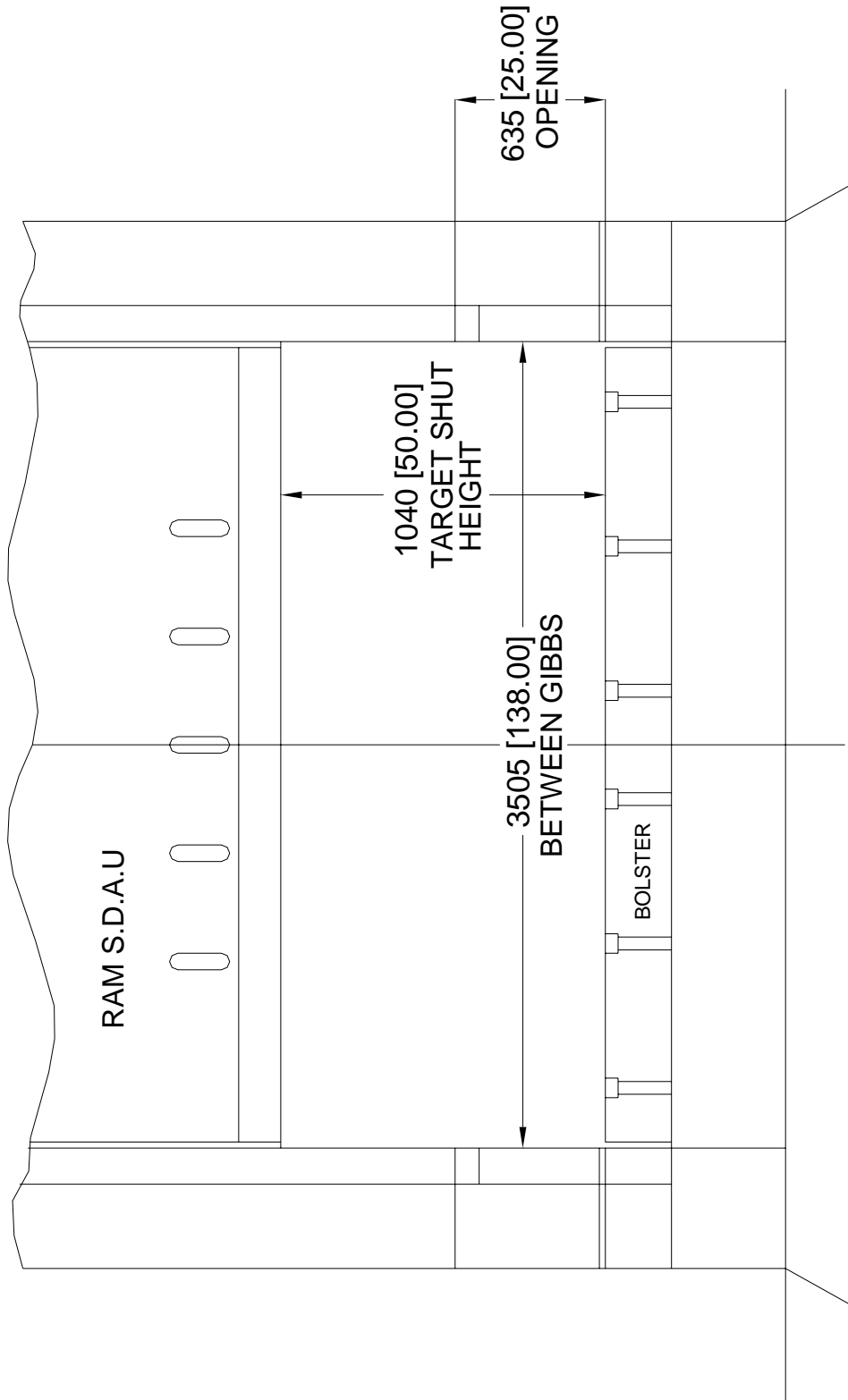
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PRESS INFORMATION GENERAL

Comments:

- 1) Dies are to be equipped with an automatic part ejection device. The parts must be ejected out the back of the press onto the conveyor belt.
- 2) The part ejection device is to be mechanically actuated unless approved by S.S.P. If cylinders are to be used, no part of the cylinders are to enter the into the die working area.
- 3) The part ejection unit is to be equipped with a proximity sensor in order to prevent the press from cycling while it is in the extended position.

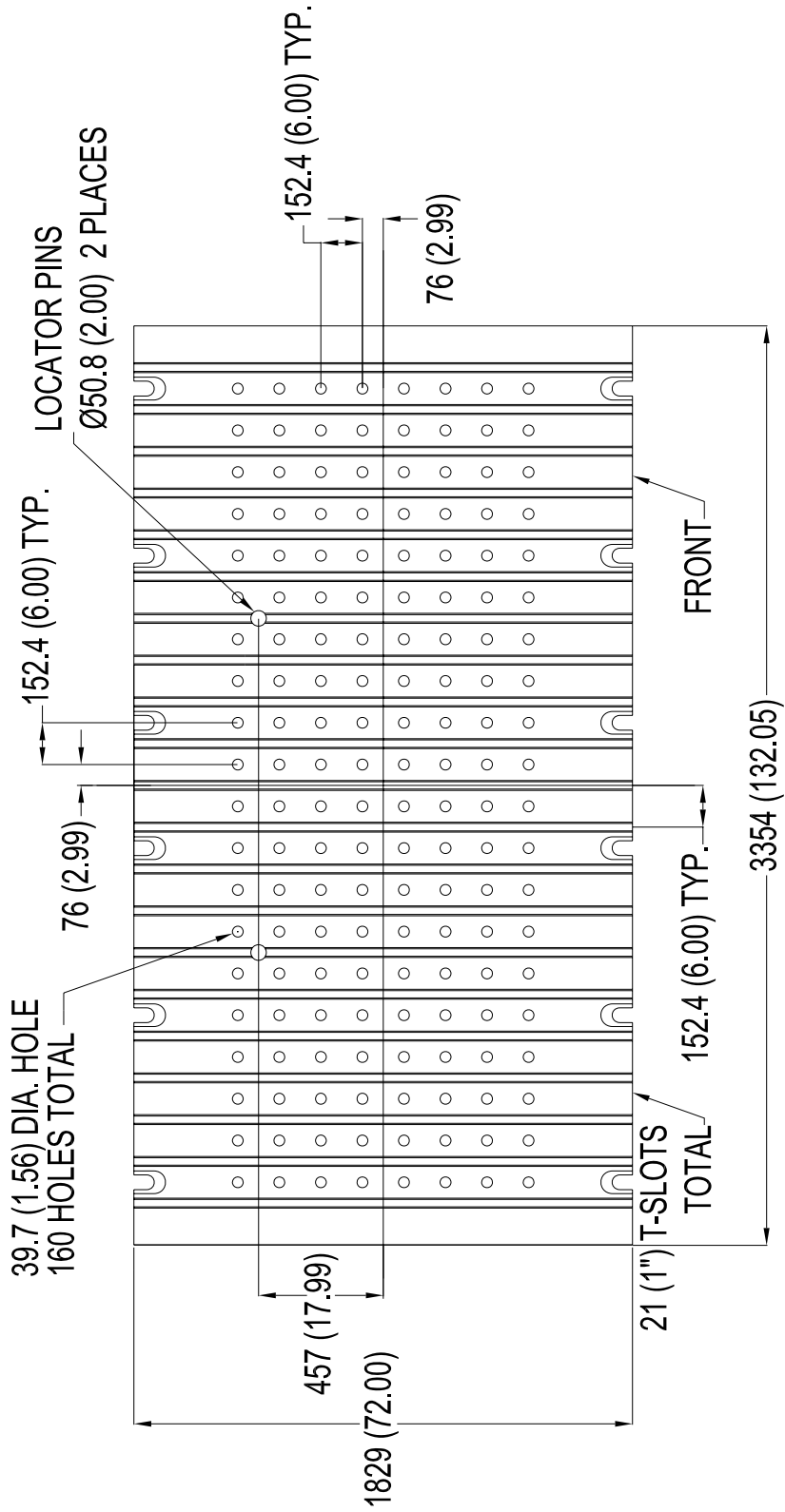
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FRONT VIEW

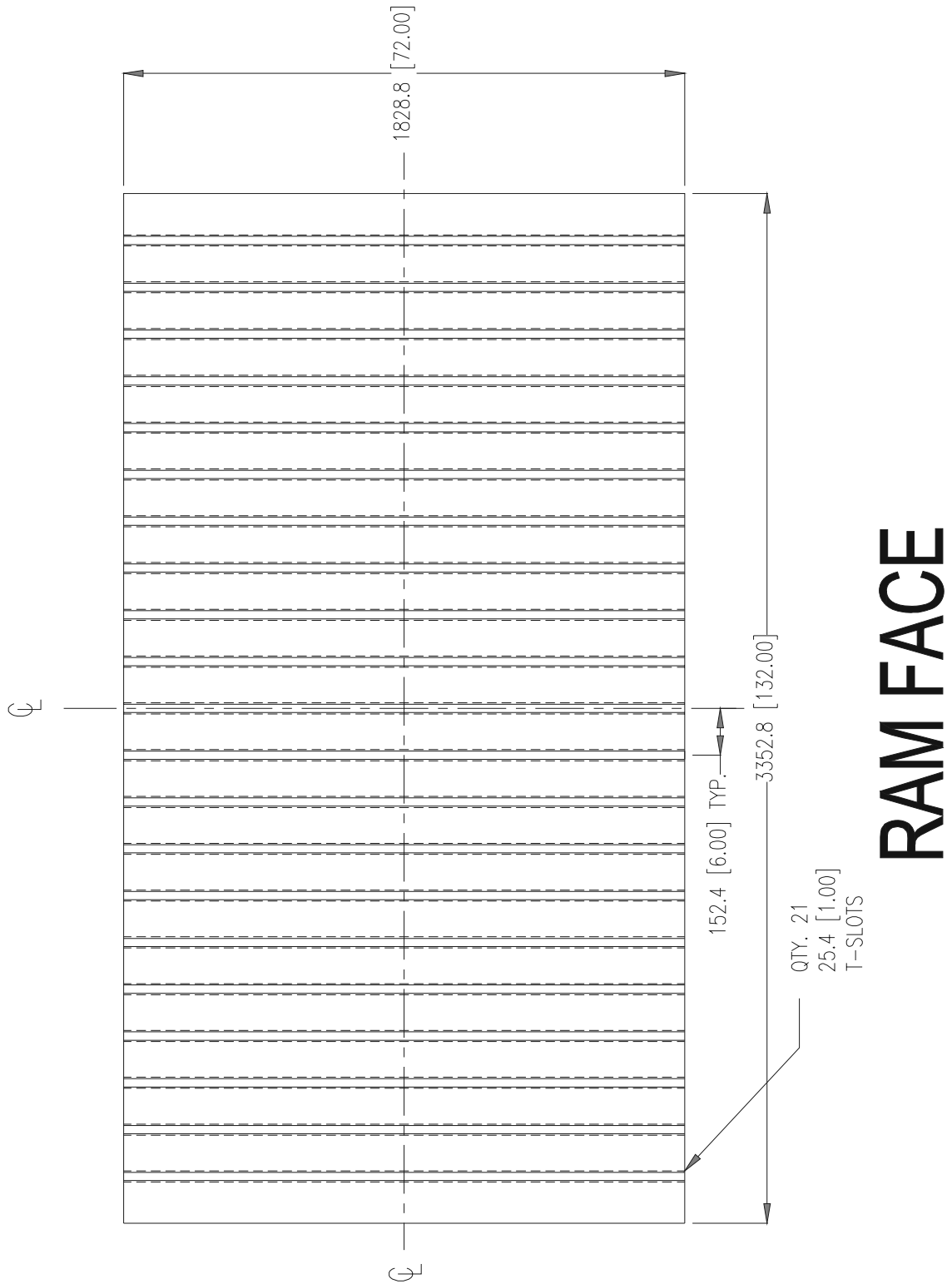
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NOTE: ALL T-SLOTS AND HOLES ARE SYMMETRICAL ABOUT BOTH CENTERLINES.

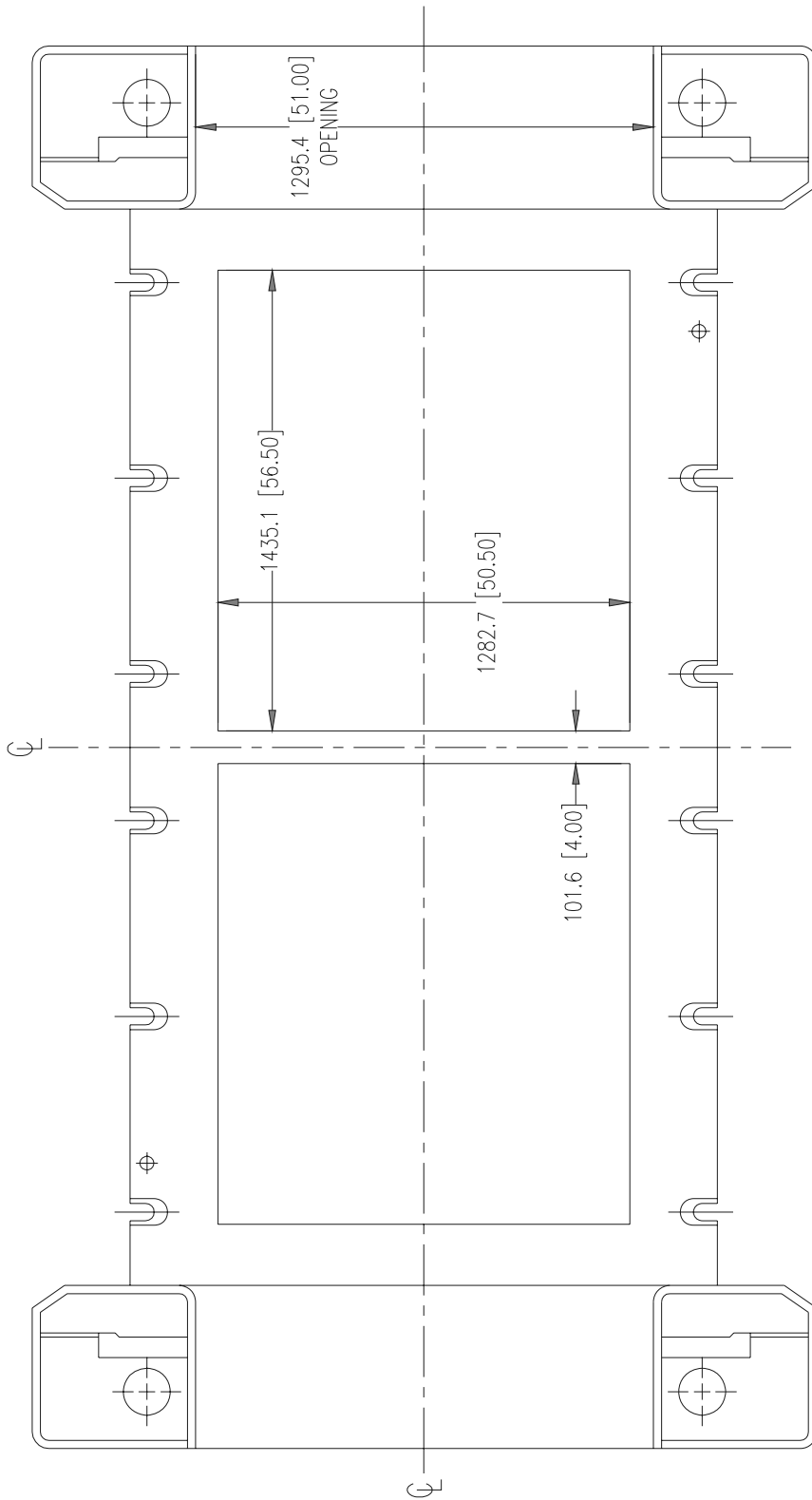


BOLSTER PLATE

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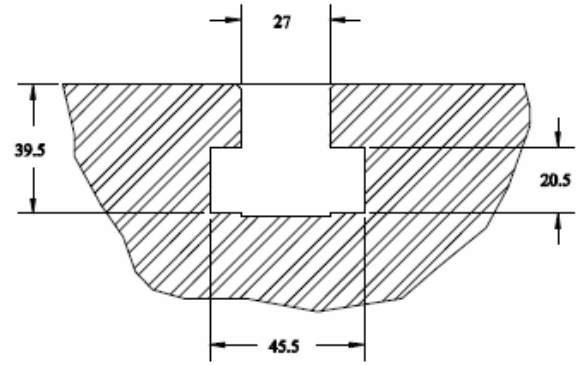
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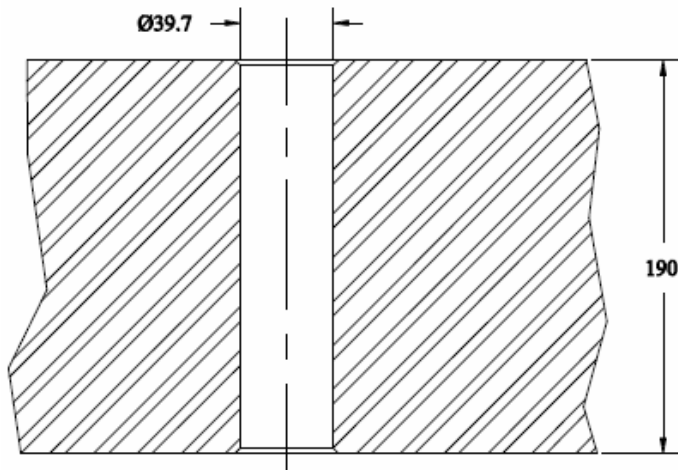
PRESS 604-605

(CUSHION LAYOUT)

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**SECTION OF
T-SLOT**



**SECTION OF
CUSHION PIN
HOLE**

SECTIONS