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### PRESS INFORMATION

	Inner	Outer
Work Capacity .....	727 MT	N/A
Ram Size L/R – F/B .....	3048mm-1525mm	N/A
Ram Spacer Thickness .....	None	N/A
Length of Stroke .....	406mm	N/A
Slide Adjustment .....	457mm	N/A
Shut Height From Bolster S.D.A.U. ....	1067mm	N/A
Target Die Height <i>(Measured From Bolster Plate)</i> .....	1040mm	N/A
Bolster Size L/R – F/B .....	3048mm-1525mm	
Bolster Thickness .....	229mm	
Rolling Bolster .....	None	
Carriage Thickness .....	N/A	
Bolster Spacer .....	None	
Bolster Spacer Thickness .....	N/A	
Positive Knockout .....	None	
Quick Die Change Sub-Plates .....	None	
Sub-Plate Thickness .....	N/A	
Cushions (Number) .....	Yes (2)	
Tons Each .....	81.4 MT @ 689.5 kPa	
Tons Total .....	163 MT @ 689.5 kPa	
Stroke .....	210mm	
Size L/R – F/B .....	2 @ 1283mm x 978mm	
Distance From Bolster To Gibbs .....	533mm	
Distance Between Gibbs L/R .....	3099mm	
Strokes Per Minute .....	22	

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**PRESS INFORMATION (English)**

	Inner	Outer
Work Capacity .....	800 Ton	N/A
Ram Size L/R – F/B .....	120”-60”	N/A
Ram Spacer Thickness .....	None	N/A
Length of Stroke .....	16”	N/A
Slide Adjustment .....	18”	N/A
Shut Height From Bolster S.D.A.U. ....	42”	N/A
Target Die Height <i>(Measured From Bolster Plate)</i> .....	41”	N/A
Bolster Size L/R – F/B .....	120”-60”	
Bolster Thickness .....	9”	
Rolling Bolster .....	None	
Carriage Thickness .....	N/A	
Bolster Spacer .....	None	
Bolster Spacer Thickness .....	N/A	
Positive Knockout .....	None	
Quick Die Change Sub-Plates .....	None	
Sub-Plate Thickness .....	N/A	
Cushions (Number) .....	Yes (2)	
Tons Each .....	89.7 Tons @ 100 p.s.i.	
Tons Total .....	179.4 Tons @ 100 p.s.i.	
Stroke .....	8.25”	
Size L/R – F/B .....	2 @ 50.5”-38.5”	
Distance From Bolster To Drip Pots .....	21”	
Distance Between Gibbs L/R .....	122”	
Strokes Per Minute .....	22	

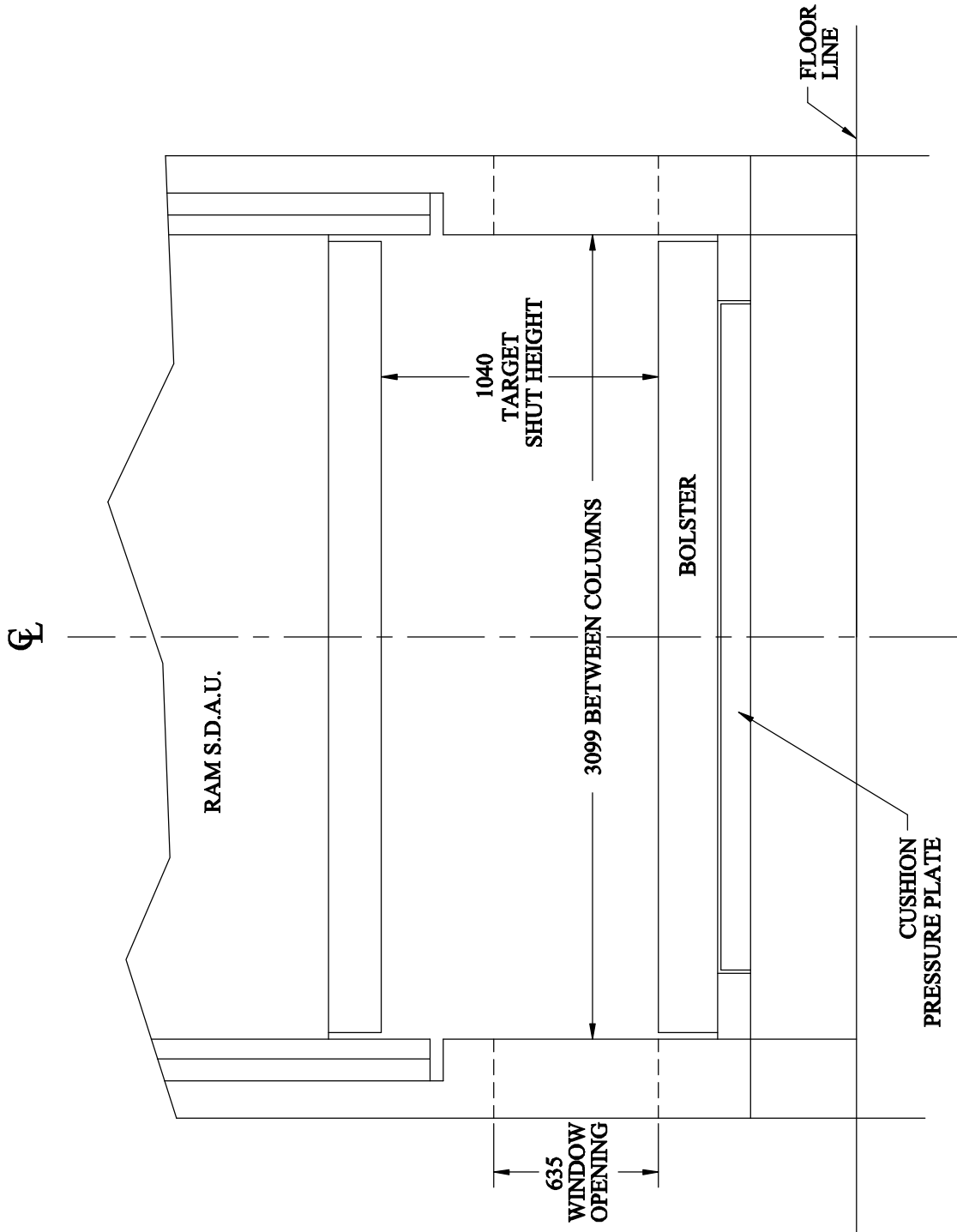
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### **PRESS INFORMATION GENERAL**

Comments:

- 1) Dies are to be equipped with an automatic part ejection device. The parts must be ejected out the back of the press onto the conveyor belt.
- 2) The part ejection device is to be mechanically actuated unless approved by S.S.P. If cylinders are to be used, no part of the cylinders are to enter the into the die working area.
- 3) The part ejection unit is to be equipped with a proximity sensor in order to prevent the press from cycling while it is in the extended position.

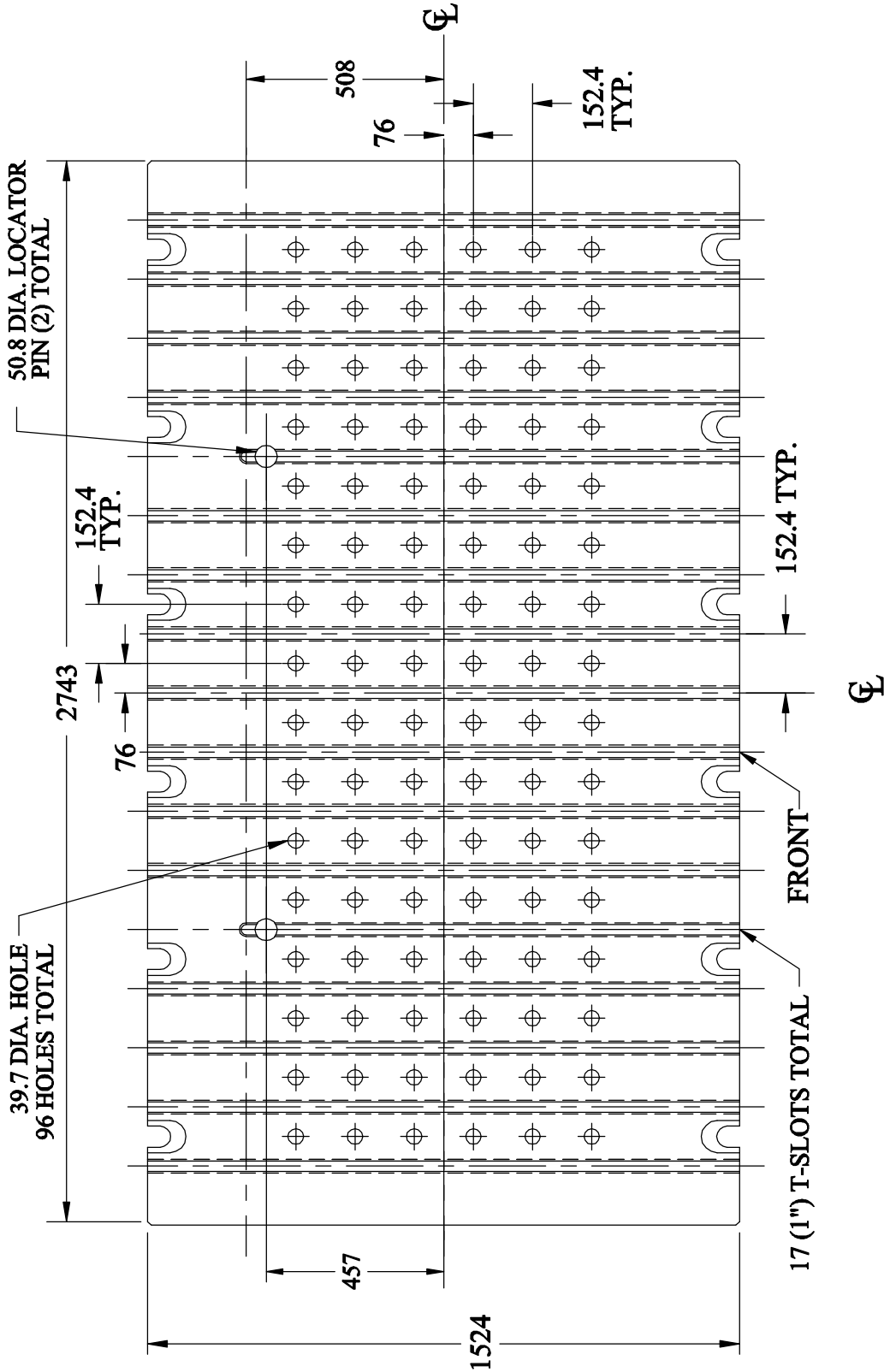
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# FRONT VIEW

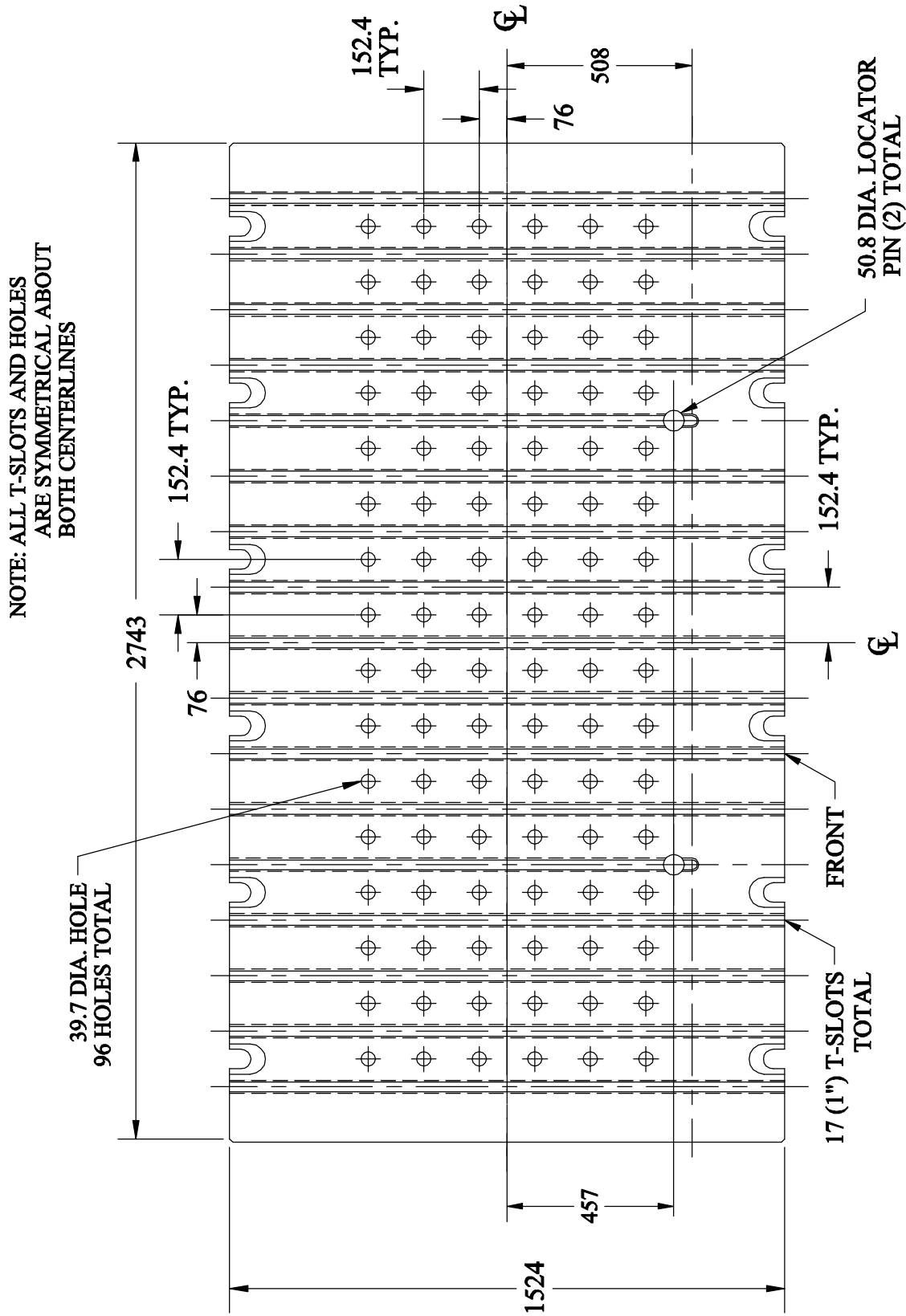
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NOTE: ALL T-SLOTS AND HOLES  
ARE SYMMETRICAL ABOUT  
BOTH CENTERLINES



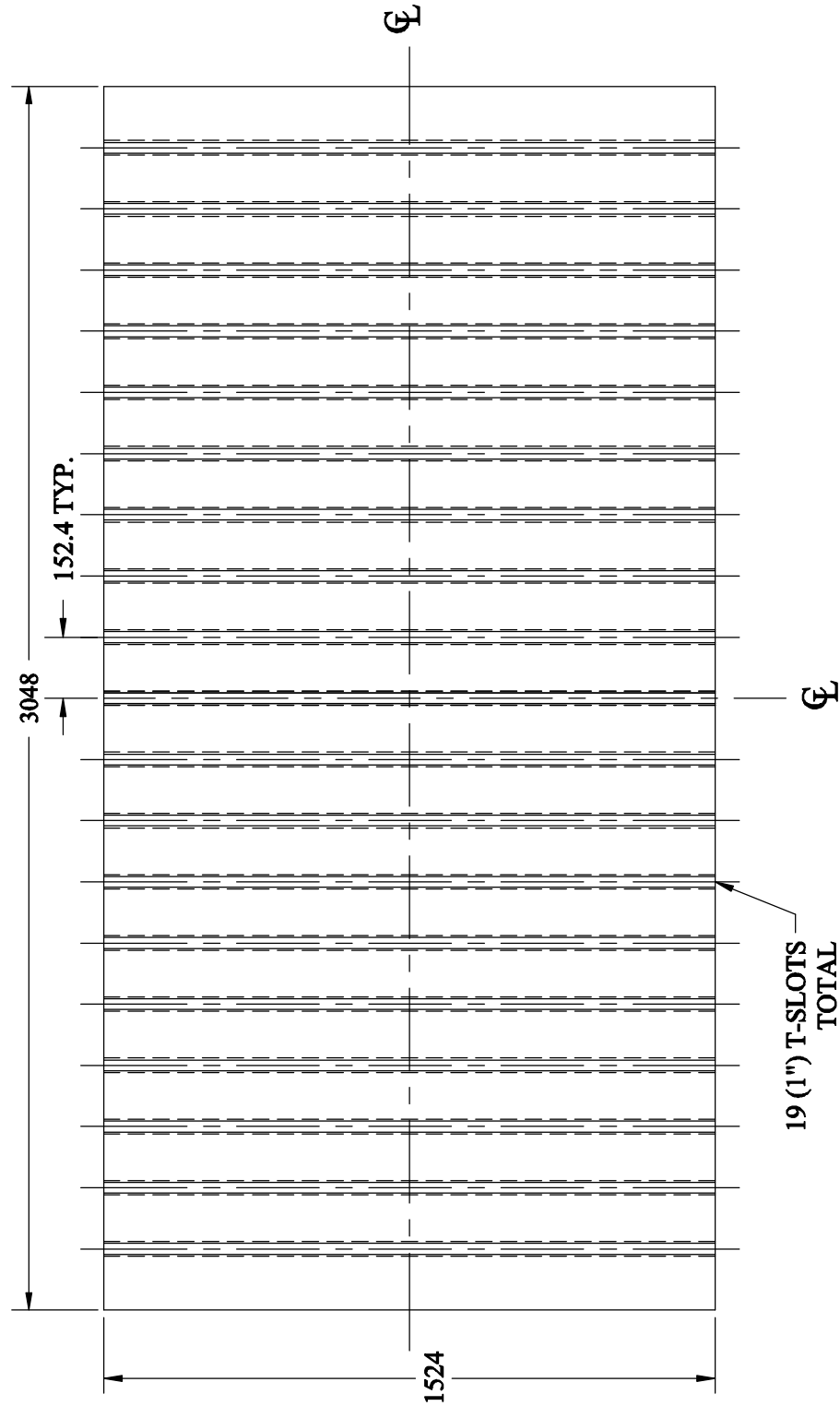
# BOLSTER PLATE (PRESS 600)

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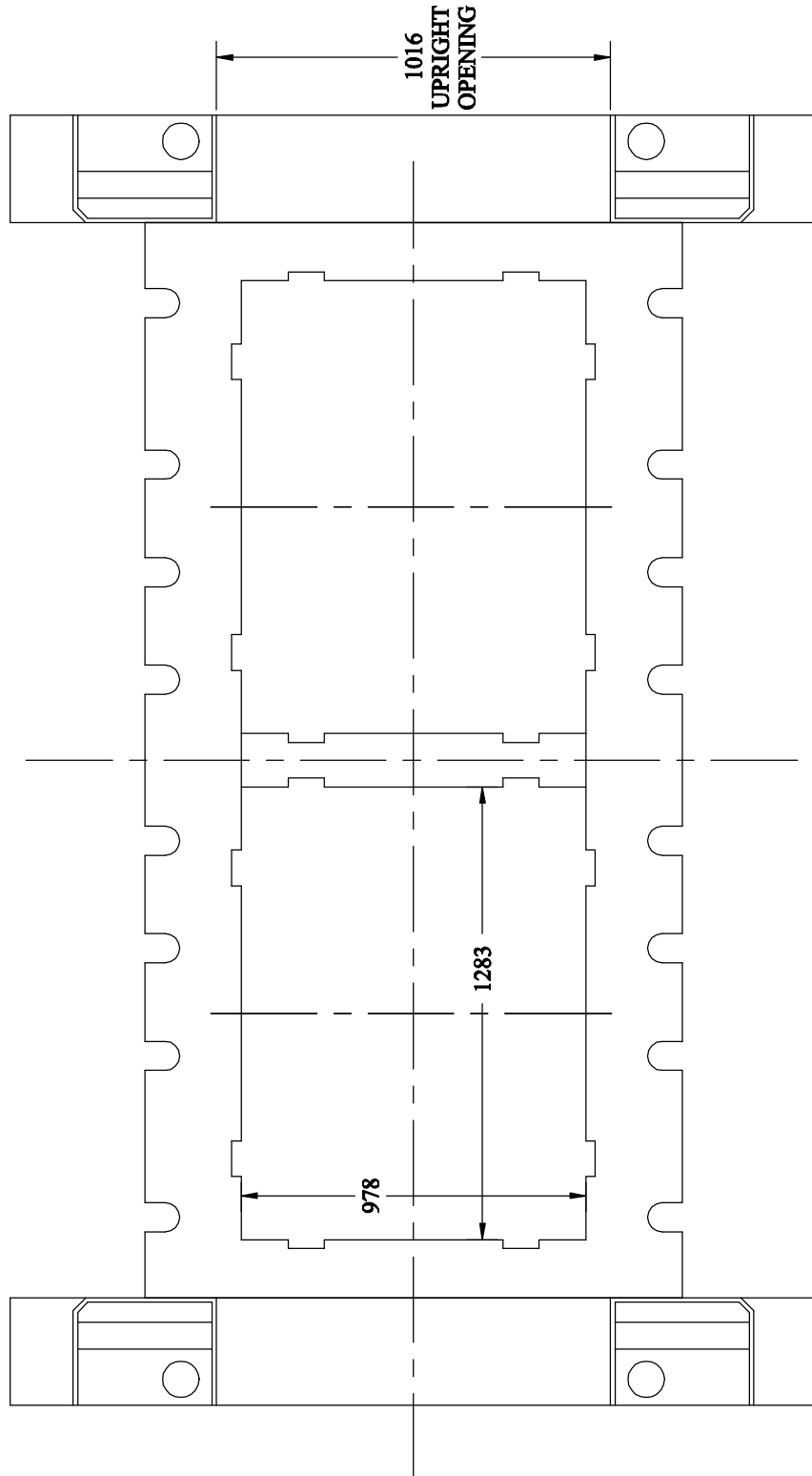
# BOLSTER PLATE (PRESS 601)

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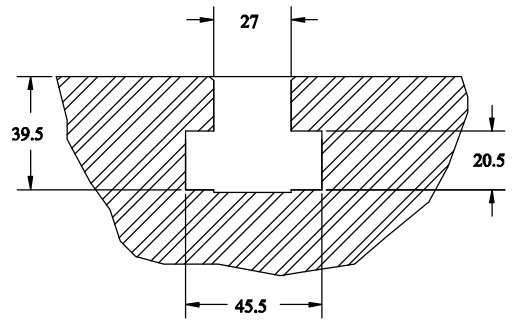
# RAM FACE

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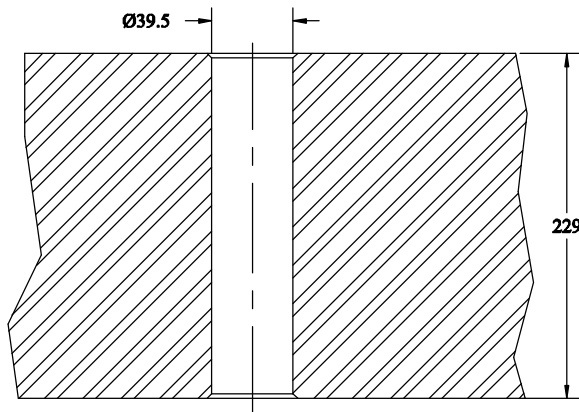


**TOP VIEW**  
(CUSHION LAYOUT)

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SECTION OF  
T-SLOT



SECTION OF BOLSTER  
CUSHION PIN HOLE

# SECTIONS