

Revision 5	Date 10 Mar 00	Page 2 of 14	Specification No. S 02.020
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PRESS INFORMATION

	Inner	Outer
Work Capacity	1455 MT	N/A
Ram Size L/R - F/B	4572mm-2134mm	N/A
Ram Spacer Thickness	None	N/A
Length of Stroke	508mm	N/A
Slide Adjustment	406mm	N/A
Shut Height From Bolster S.D.A.U.	1270mm	N/A
Target Die Height <i>(Measured From Lower Die Plate)</i>	1041mm*	N/A
Bolster Size L/R - F/B	4572mm-2134mm	
Bolster Thickness	406mm	
Rolling Bolster	Yes	
Carriage Thickness	See Bolster Drawing	
Bolster Spacer	None	
Bolster Spacer Thickness	N/A	
Positive Knockout	None	
Quick Die Change Sub-Plates	Yes (See Transfer Die Design Spec)	
Sub-Plate Thickness	N/A	
Cushions (Number)	None	
Tons Each	N/A	
Tons Total	N/A	
Stroke	N/A	
Size L/R - F/B	N/A	
Distance From Bolster To Drip Pots	838mm	
Distance Between Gibbs L/R	4560mm	
Strokes Per Minute	15-30	
* (76.2mm Lower Die Plate + 1041mm Die = 1117mm Total Target Shut Height)		

Revision 5	Date 10 Mar 00	Page 3 of 14	Specification No. S 02.020
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PRESS INFORMATION (English)

	Inner	Outer
Work Capacity	1600 Ton	N/A
Ram Size L/R - F/B	180"- 84"	N/A
Ram Spacer Thickness	None	N/A
Length of Stroke	20"	N/A
Slide Adjustment	16"	N/A
Shut Height From Bolster S.D.A.U.	50"	N/A
Target Die Height <i>(Measured From Lower Die Plate)</i>	41" *	N/A
Bolster Size L/R - F/B	180"- 84"	
Bolster Thickness	16"	
Rolling Bolster	Yes	
Carriage Thickness	See Bolster Drawing	
Bolster Spacer	None	
Bolster Spacer Thickness	N/A	
Positive Knockout	None	
Quick Die Change Sub-Plates	Yes (See Transfer Die Design Spec)	
Sub-Plate Thickness	N/A	
Cushions (Number)	None	
Tons Each	N/A	
Tons Total	N/A	
Stroke	N/A	
Size L/R - F/B	N/A	
Distance From Bolster To Drip Pots	33"	
Distance Between Gibbs L/R	179.5"	
Strokes Per Minute	15-30	
* (3" Lower Die Plate + 41" Die = 44" Total Target Shut Height)		

Revision 5	Date 10 Mar 00	Page 4 of 14	Specification No. S 02.020
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AUTOMATION DEVICES USED

LOADER

Destacker / Rollcoater / Loader	Yes
Sheet Thickness Max. - Min.	3.18mm - .50mm
Max. Sheet Size L/R - F/B	1828mm - 914mm
<i>(See Page 13 for clarification)</i>	
Min. Sheet Size L/R - F/B	355mm - 203mm
<i>(See Page 13 for clarification)</i>	
Unattached Blank Spacing Max. - Min.	457mm - 152mm
<i>(Left to Right)</i>	
Max. Loader Pass Height	660mm
<i>(From Top Of Bolster)</i>	
Min. Loader Pass Height	610mm
<i>(From Top Of Bolster)</i>	
Max. Stack Height	406mm
<i>(Including Pallet)</i>	
Max. Stack Weight	53 kN

UNLOADER

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Revision 5	Date 10 Mar 00	Page 5 of 14	Specification No. S 02.020
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AUTOMATION DEVICES USED (Continued)

COIL LINE

Coil Feeder	Yes
Material Thickness vs. Material Width	3.96mm x 1828mm
Feed Pitch Peek Velocity	91M / Min.
Coil Inner Diameter (Max. & Min.)	609mm & 482mm
Coil Outer Diameter (Max.)	1828mm
Material Feed Height	609mm
<i>(From Top Of Bolster)</i>	
Max. Coil Weight	18,144kg
Roll Lift	Yes
Uncoil	Over Top

Revision 5	Date 10 Mar 00	Page 6 of 14	Specification No. S 02.020
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PRESS INFORMATION GENERAL

Comments:

- 1) The traveling clamps, for a given T-slot, work in pairs consisting of both the front and rear clamps. Clamps must be selected in pairs. Example: If clamps 1, 3 & 5 are used on the front, then clamps 1, 3 & 5 must be used on the rear.